

# Johnson

## SEA-HORSE

### 1969

## PARTS BOOK

# MODELS **55** hp

55ES69C, 55ES69A,  
55ESL69C, 55ESL69A  
HYDRO-ELECTRIC



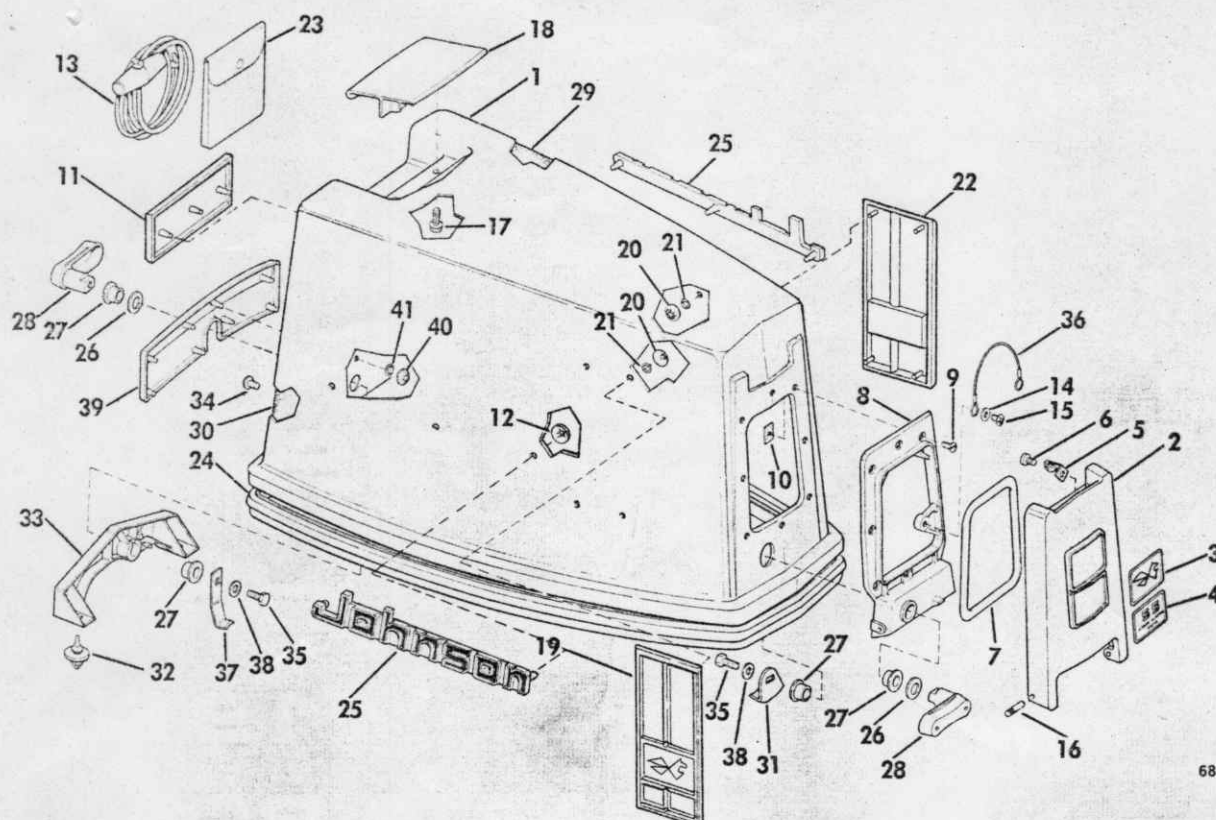
PART NO. 383874

KEN COOK TRANSNATIONAL

FINAL EDITION

25 CENTS PER COPY

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681209

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	383297	MOTOR COVER ASSEMBLY . . .	1	24	314128	SEAL, Upper to lower motor cover . . . . .	1
2	383802	FRONT DOOR ASSEMBLY . .	1	25	314771	APPLIQUE, Johnson, port and starboard . . . . .	2
3	314768	PLATE, Sea Horse . . . . .	1	26	304051	WASHER, Screw handle . . . . .	2
4	314703	PLATE, Front door . . . . .	1	27	308532	BUSHING, Latch handle front and rear . . . . .	4
5	377318	ROLLER LATCH ASSY. . .	2	28	382645	HANDLE & SHAFT ASSY., Front and rear latch . . . . .	2
6	305685	SCREW, Roller latch assembly . . . . .	2	29	314293	SOUND BLANKET, Top . . . . .	1
7	314124	SEAL, Front door . . . . .	1	30	314294	SOUND BLANKET, Bottom . . . . .	1
8	383344	DOOR FRAME ASSEMBLY . .	1	31	313637	LATCH, Handle . . . . .	1
9	204461	SCREW . . . . .	8	32	313984	BUMPER, Locating bracket . . . . .	2
10	204510	FASTENERS . . . . .	8	33	314037	LOCATING BRACKET, Motor cover, rear . . . . .	1
11	314797	APPLIQUE, Rear . . . . .	1	34	314135	RIVET, Motor cover to locating bracket . . . . .	3
12	204476	FASTENER, Applique . . . . .	11	35	552062	SCREW, Latch to handle . . . . .	2
13	378347	EMERGENCY STARTER ROPE . . . . .	1	36	379123	STRAP ASSY., Front door . . . . .	1
14	306015	WASHER, Strap assembly . . . . .	2	37	312185	LATCH, Motor cover rear . . . . .	1
15	307426	SCREW, Strap assembly . . . . .	2	38	313219	WASHER, Front & rear latch . . . . .	2
16	314520	HINGE PIN . . . . .	2	39	383346	APPLIQUE & PLATE ASSY. . . . .	1
17	312299	SCREW, Tilt handle . . . . .	2	40	313973	FASTENERS . . . . .	8
18	313696	TILT HANDLE . . . . .	1	41	314303	"O" RING, Fasteners . . . . .	8
19	314798	APPLIQUE, Port . . . . .	1	*	383824	DECAL SET . . . . .	1
20	313973	FASTENERS . . . . .	14	*	383589	OWNERS MANUAL . . . . .	1
21	314303	"O" RING . . . . .	14				
22	314799	APPLIQUE, Starboard . . . . .	1				
23	314494	BAG, Emergency starter rope . . . . .	1				

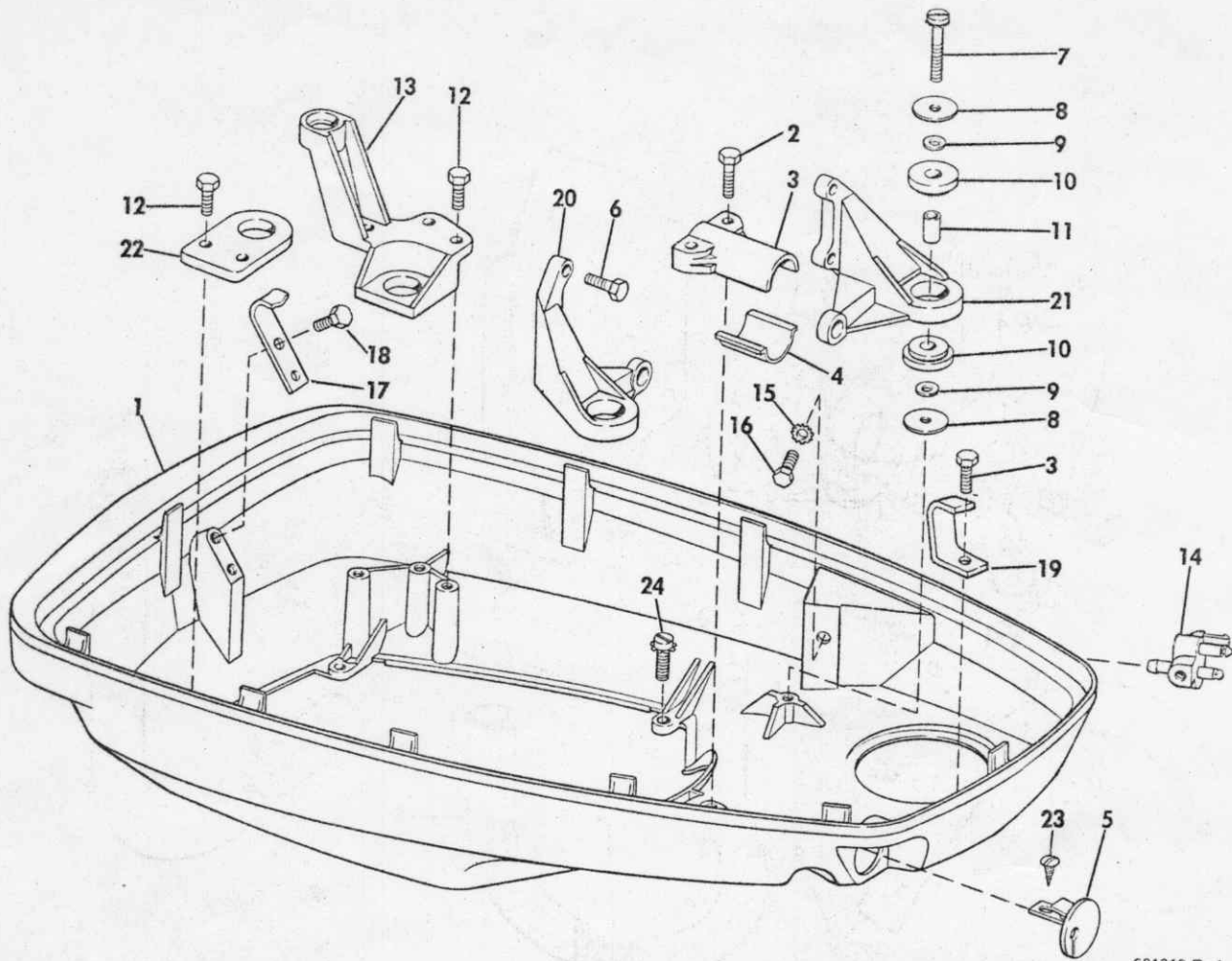
\*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
 SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS



# LOWER MOTOR COVER GROUP

55 HP - 1969

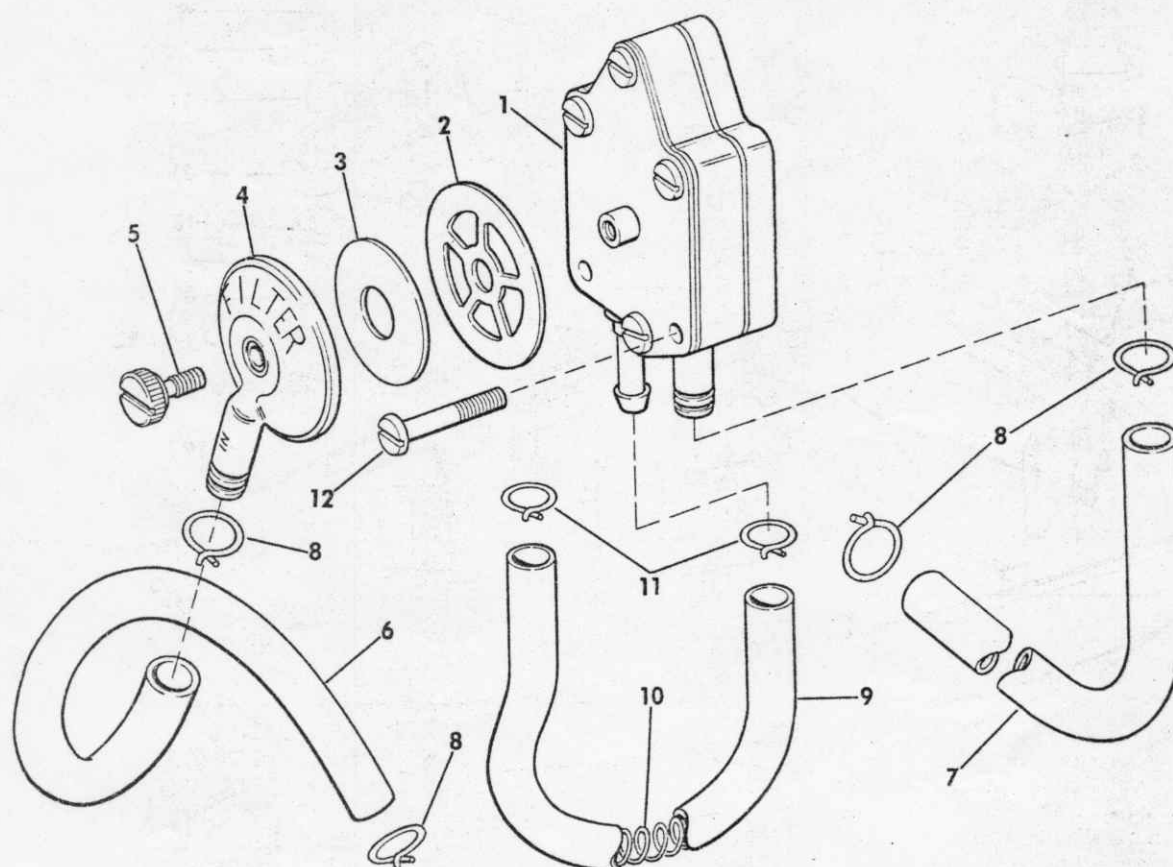


681210 R-1

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	383487	MOTOR COVER, Lower .....	1	13	314129	SUPPORT, Port, rear .....	1
2	302325	. SCREW, Cover cable .....	2	14	376154	BODY ASSEMBLY, Fuel connector .....	1
3	314940	. CLAMP, Cable .....	1	15	306488	WASHER .....	1
4	314939	. GUIDE, Front .....	1	16	306419	SCREW, Fuel connector .....	1
5	313888	RETAINER, Throttle cable ....	1	17	313638	HOOK, Rear motor cover .....	1
6	306418	SCREW, Bracket to cylinder & crankcase .....	3	18	306487	SCREW, Hook motor cover ....	3
7	308995	SCREW, Mount motor cover ...	4	19	314006	HOOK, Front motor cover ....	1
8	302407	WASHER, Mount, large .....	8	20	313840	BRACKET, Motor cover, starboard .....	1
9	306482	WASHER, Mount .....	8	21	313839	BRACKET, Motor cover, port ..	1
10	302405	MOUNT, Motor cover to powerhead .....	10	22	314130	SUPPORT, Starboard, rear ...	1
11	302406	SLEEVE .....	4	23	551706	SCREW, Retainer .....	1
12	300646	SCREW .....	5	24	309021	SCREW, Lower motor cover ...	4

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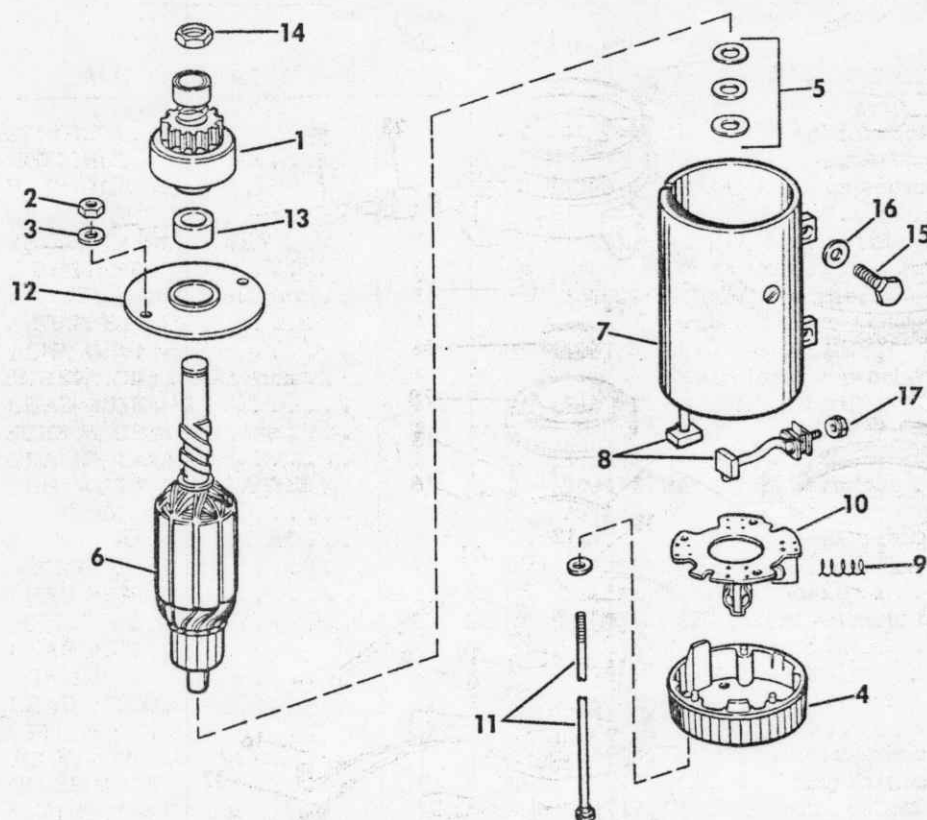
**ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER**



681197

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	383765	FUEL PUMP ASSEMBLY . . . .	1	7	305700	HOSE, Fuel pump to carburetor . . . . .	1
2	312679	. GASKET, Fuel pump . . . .	1	8	552199	HOSE CLAMP, Large . . . . .	4
3	312675	. SCREEN, Filter . . . . .	1	9	314189	HOSE, Pump to crankcase . . . . .	1
4	312678	. CAP, Fuel filter . . . . .	1	10	314687	SPRING, Hose . . . . .	1
5	312677	. SCREW, Filter cap . . . . .	1	11	309523	HOSE CLAMP, Small . . . . .	2
6	314190	HOSE, Fuel pump to connector . . . . .	1	12	308777	SCREW, Fuel pump to motor cover . . . . .	2

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**SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS**



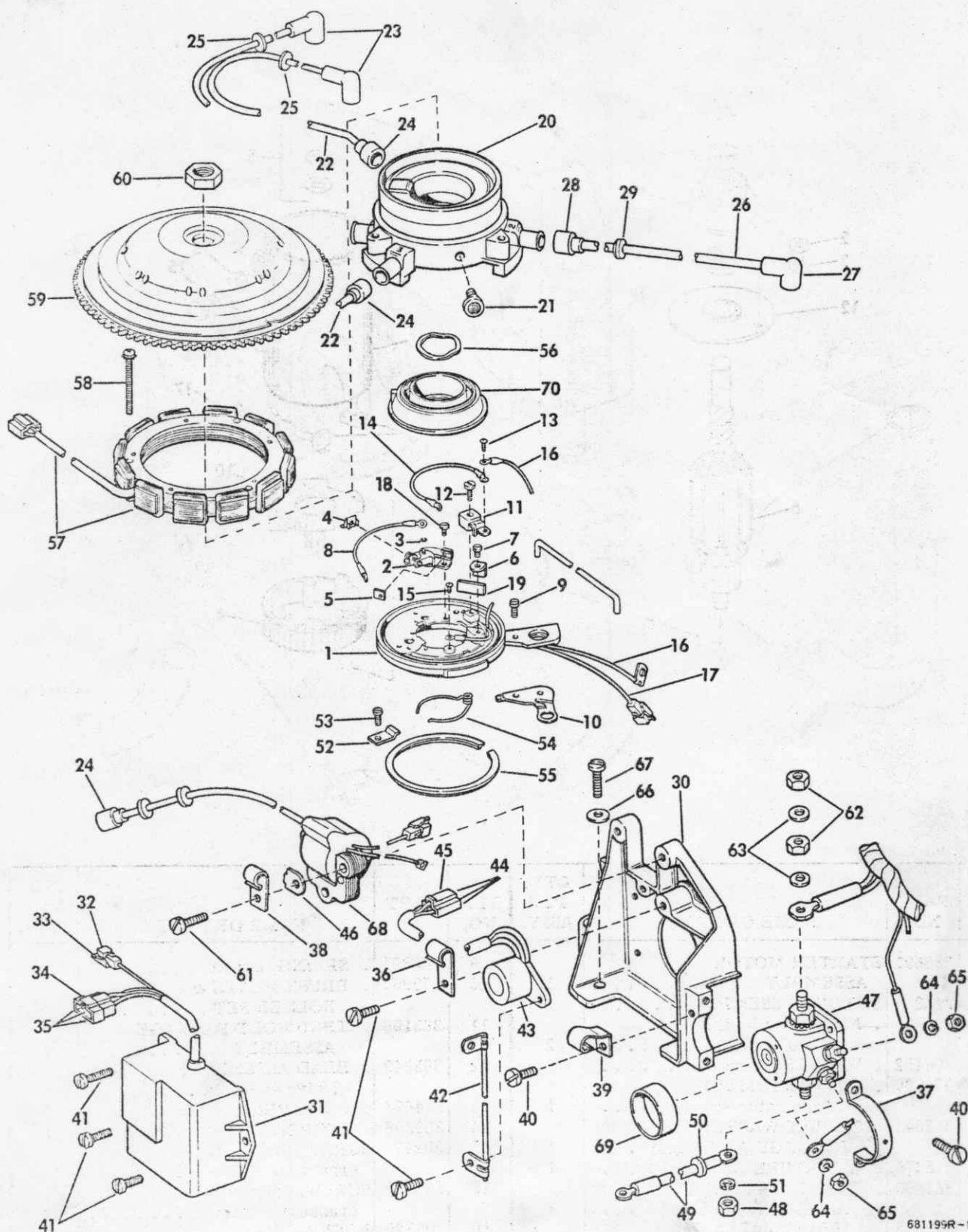
681198R-1

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	383691	STARTER MOTOR ASSEMBLY .....	1	9	383891	SPRING, Brush .....	1
1	315377	DRIVE ASSEMBLY .....	1	10	379967	BRUSH PLATE & HOLDER SET .....	1
2	306375	NUT, Thru bolt, hex, 1/4-20 .....	2	11	383198	THRU BOLT PACKAGE ASSEMBLY .....	1
3	306482	WASHER, Thru bolt .....	4	12	383842	HEAD ASSEMBLY, Drive end .....	1
4	379966	HEAD ASSEMBLY, Commutator end .....	1	13	314693	BEARING .....	1
5	383843	THRUST WASHER PACKAGE ASSEMBLY ...	1	14	307396	STOP NUT .....	1
6	315376	ARMATURE ASSEMBLY ...	1	15	302479	SCREW, Starter to crankcase .....	1
7	383890	FRAME & FIELD ASSEMBLY, Complete ...	1	15	306423	SCREW, Starter to crankcase, long .....	2
8	379992	BRUSH & TERMINAL SET .....	1	16	306325	LOCKWASHER .....	3
				17	311129	NUT, Lock, hex .....	1

\*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

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681199R-1

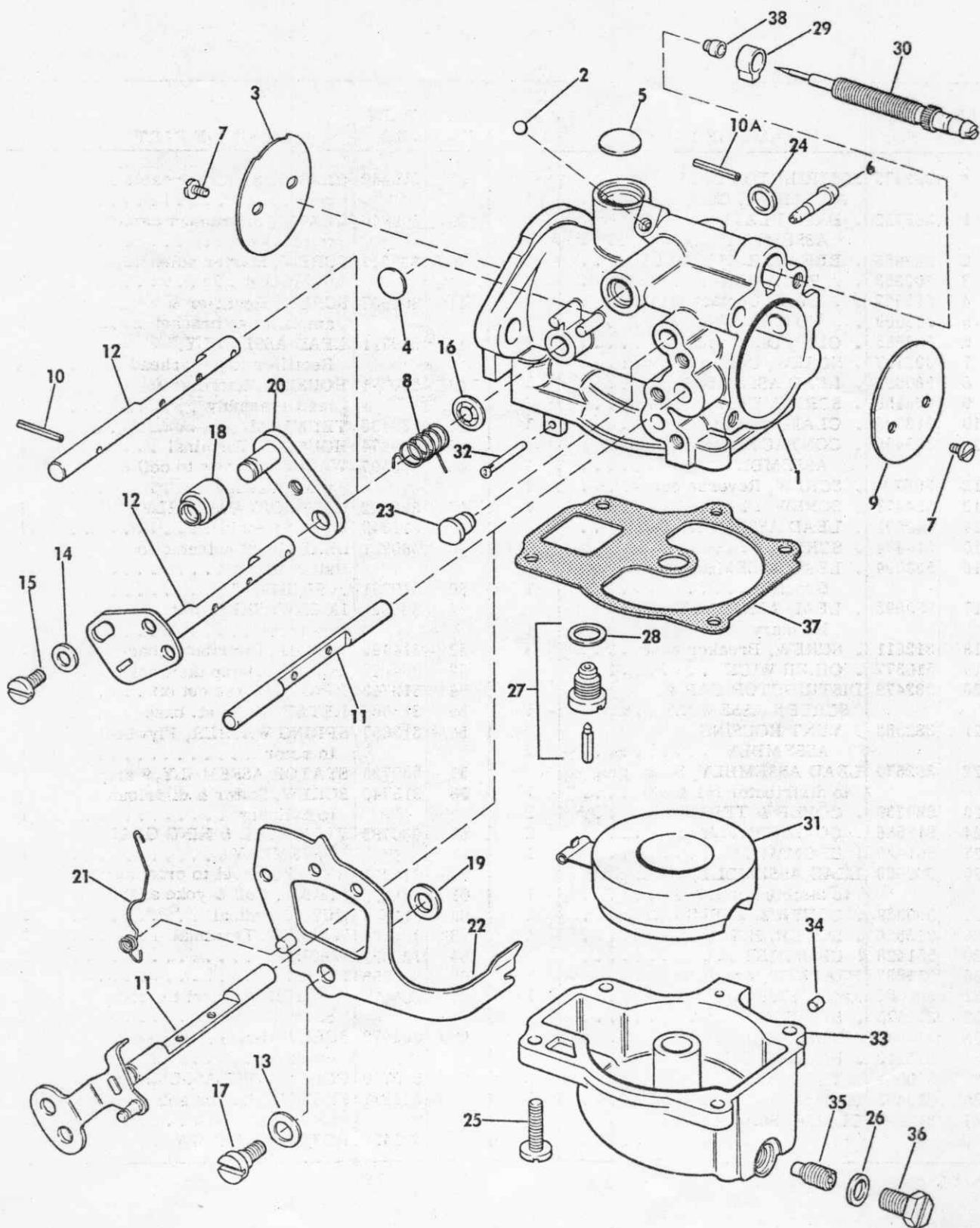
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REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	382475	DISTRIBUTOR BASE ASSEMBLY, Complete .....	1	38	310440	CLAMP, Amplifier cable to yoke .....	1
1	382752	BASE PLATE ASSEMBLY .....	1	39	309846	CLAMP, Instrument cable to bracket .....	1
2	383655	BREAKER ASSEMBLY .....	2	40	303311	SCREW, Starter solenoid to bracket .....	3
3	203363	RETAINER .....	1	41	304607	SCREW, Rectifier & amplifier to bracket .....	5
4	315062	CLIP, Contact retainer ..	1	42	580711	LEAD ASSEMBLY, Rectifier to powerhead ....	1
5	315069	NUT, Breaker .....	1	43	580771	HOUSING, Rectifier & lead assembly .....	1
6	313585	CLIP, Oiler wick .....	1	44	309433	TERMINAL .....	3
7	303737	SCREW, Clip, oiler wick ..	1	45	309474	HOUSING, Terminal .....	1
8	580692	LEAD ASSEMBLY .....	1	46	306407	WASHER, Screw to coil & yoke assembly .....	2
9	306158	SCREW, Clamp to base ....	2	47	383622	SOLENOID ASSEMBLY .....	1
10	313733	CLAMP, Lead .....	1	48	311349	NUT, Solenoid .....	1
11	382495	CONTACT & INSULATOR ASSEMBLY .....	1	49	580731	LEAD, Start solenoid to start motor .....	1
12	306286	SCREW, Reverse cut off ...	1	50	510761	GROMMET .....	1
13	314471	SCREW .....	1	51	306325	LOCKWASHER, Nut solenoid .....	1
14	580691	LEAD ASSEMBLY .....	1	52	314495	CLAMP, Distributor base ...	3
15	314474	SCREW .....	1	53	204027	SCREW, Clamp dist. base ...	3
16	580694	LEAD ASSEMBLY, Ground .....	1	54	313743	RING, Reverse cut off .....	1
17	580693	LEAD ASSEMBLY, Primary .....	1	55	313666	RETAINER, Dist. base .....	1
18	312811	SCREW, Breaker base ....	4	56	313667	SPRING WASHER, Flywheel to rotor .....	1
19	510377	OILER WICK .....	1	57	580726	STATOR ASSEMBLY, 9 amp ..	1
20	382479	DISTRIBUTOR CAP & SCREEN ASSEMBLY .....	1	58	313740	SCREW, Stator & distributor to cylinder .....	1
21	382583	VENT HOUSING ASSEMBLY .....	2	59	580783	FLYWHEEL & RING GEAR ASSEMBLY .....	1
22	382670	LEAD ASSEMBLY, Spark plug to distributor (#1 & #3) ....	1	60	314209	NUT, Flywheel to crankshaft .	1
23	580339	COVER & TERMINAL .....	2	61	551705	SCREW, Coil & yoke assy. ..	3
24	313586	COVER, H.T. lead .....	2	62	311349	NUT, Terminal .....	2
25	551426	GROMMET .....	1	63	306486	WASHER, Terminal .....	2
26	382669	LEAD ASSEMBLY, Spark plug to distributor (#2) .....	1	64	120052	WASHER .....	2
27	580339	COVER & TERMINAL .....	1	65	306556	NUT .....	2
28	313586	COVER, H.T. lead .....	1	66	306470	WASHER, Bracket to motor cover .....	2
29	551426	GROMMET .....	1	67	302479	SCREW, Bracket to motor cover .....	3
30	313837	BRACKET, Amplifier .....	1	68	580730	COIL & YOKE ASSEMBLY ...	1
31	383607	AMPLIFIER ASSEMBLY .....	1	69	311217	SLEEVE, Starter solenoid to clamp .....	3
32	310572	HOUSING .....	1	70	382424	ROTOR ASSEMBLY .....	1
33	310860	TERMINAL .....	1				
34	313113	HOUSING .....	1				
35	510541	TERMINAL .....	3				
36	310493	CLAMP .....	2				
37	311218	CLAMP, Starter solenoid to bracket .....	1				

\*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
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681200

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 SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
• *	383626	CARBURETOR ASSEMBLY, Complete, upper & lower . . .	2	□ 18	308199	. . ROLLER, Cam follower .	1
□ *	383625	CARBURETOR ASSEMBLY, Complete, middle . . . . .	1	□ 19	313396	. . WASHER, Shoulder screw	1
• 1	383628	. CARBURETOR BODY ASSEMBLY . . . . .	1	□ 20	382370	. . LEVER ARM & PIN ASSEMBLY . . . . .	1
□ 1	383627	. CARBURETOR BODY ASSEMBLY . . . . .	1	□ 21	314592	. . SPRING, Override . . . . .	1
2	304201	. . LEAD SHOT . . . . .	1	□ 22	382905	. . LEVER & PIN ASSEMBLY . . . . .	1
3	313365	. . THROTTLE VALVE . . . . .	1	□ 23	314301	. . PIN, Detent . . . . .	1
4	307542	. . CORE PLUG . . . . .	1	24	307596	. . WASHER, Throttle shaft .	1
5	306442	. . CORE PLUG . . . . .	1	□ 25	307175	. . SCREW, Float bowl . . . . .	4
6	314513	. . NIPPLE, Fuel . . . . .	1	†26	303630	. . WASHER, Screw plug . . . .	1
7	312852	. . SCREW, Valves . . . . .	4	†27	378895	. . FLOAT VALVE & SEAT ASSEMBLY . . . . .	1
8	313357	. . SPRING, Throttle . . . . .	1	28	301996	. . WASHER, Float valve . . .	1
9	313359	. . CHOKE VALVE . . . . .	1	29	315232	. . RETAINER, Valve . . . . .	1
10	303261	. . ROLL PIN . . . . .	1-2	30	313360	. . NEEDLE VALVE, Slow speed . . . . .	1
• 10A	314575	. . ROLL PIN . . . . .	1	†31	382363	. . FLOAT AND ARM ASSEMBLY . . . . .	1
• 11	313358	. . CHOKE SHAFT . . . . .	1	†32	302661	. . PIN, Float hinge . . . . .	1
□ 11	382368	. . CHOKE SHAFT & LEVER ASSEMBLY . . . . .	1	• 33	383318	. . FLOAT CHAMBER ASSEMBLY . . . . .	1
• 12	313362	. . THROTTLE SHAFT . . . . .	1	□ 33	383319	. . FLOAT CHAMBER ASSEMBLY . . . . .	1
□ 12	382369	. . THROTTLE SHAFT PIN & ARM ASSEMBLY . . . . .	1	34	309781	. . PLUG, Fuel passage . . .	4
□ 13	315074	. . BOW WASHER . . . . .	1	35	315412	. . ORIFICE PLUG . . . . .	1
□ 14	300803	. . WASHER, Screw . . . . .	1	36	307832	. . SCREW PLUG . . . . .	1
□ 15	302812	. . SCREW, Cam follower . . .	1	†37	313363	. . GASKET, Float bowl . . . . .	1
16	313973	. . RETAINER . . . . .	1	†38	314166	. . BEARING, Needle valve . . .	1
17	307382	. . SHOULDER SCREW . . . . .	1				

• Used on upper and lower carburetor only

□ Used on middle carburetor only

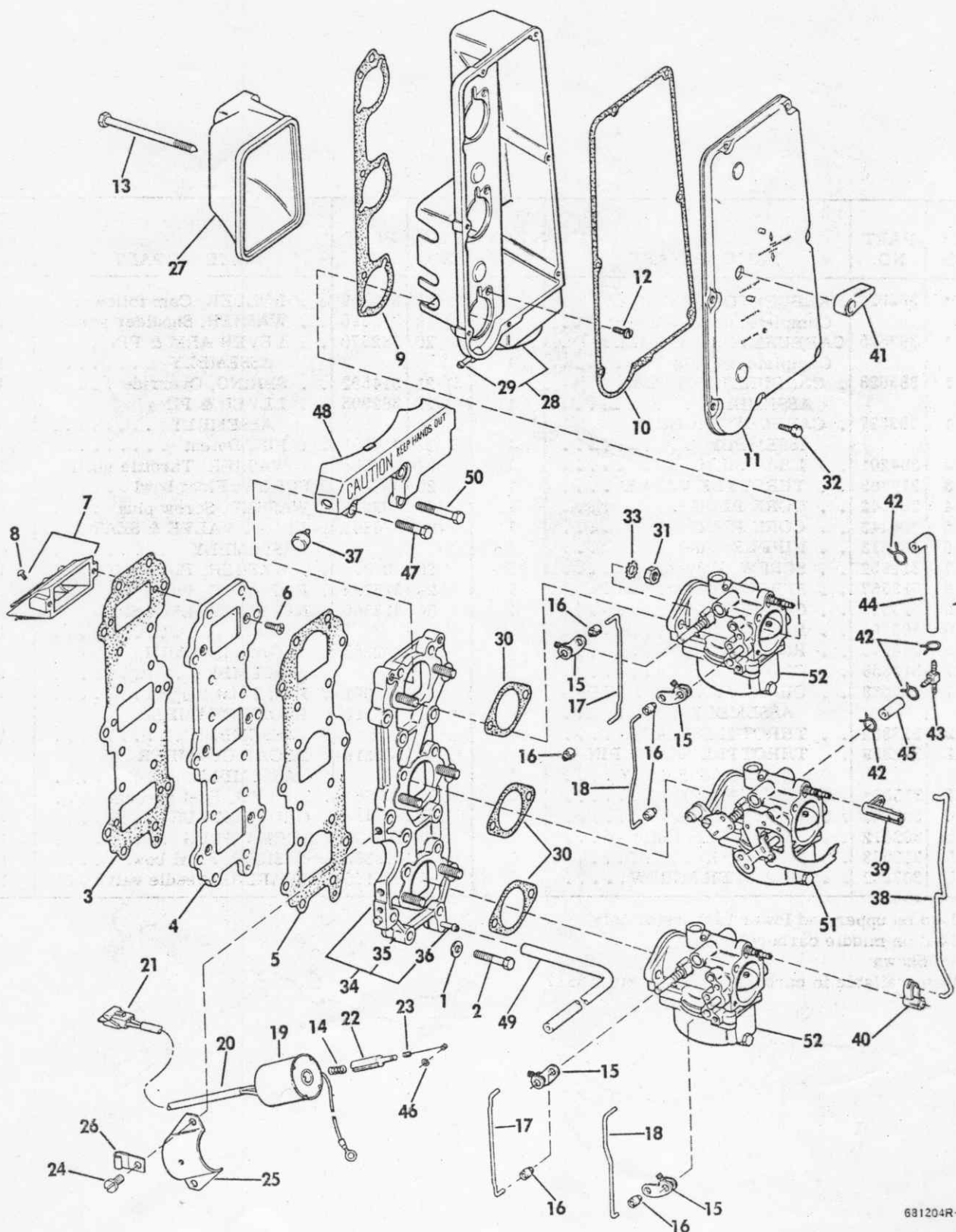
\* Not Shown

† Also available in carburetor repair kit 383317

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

**ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER**

# 1969- 55 HP INTAKE MANIFOLD AND CARBURETOR GROUP



681204R-1

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

# INTAKE MANIFOLD AND CARBURETOR GROUP 55 HP - 1969

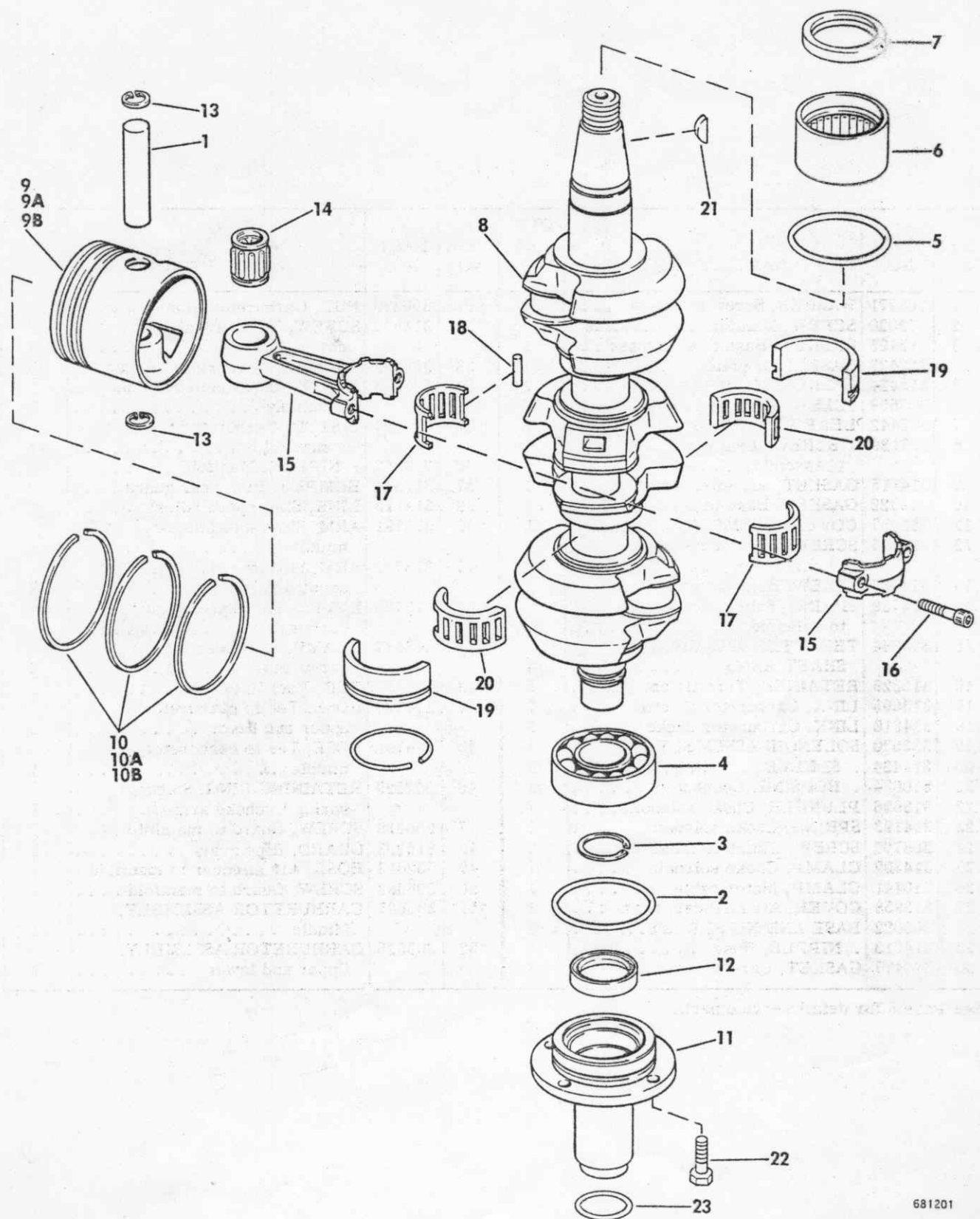
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	302471	WASHER, Screw manifold . . . .	17	31	306320	NUT, Carburetor to stud . . . . .	6
2	302030	SCREW, Manifold to crankcase .	17	32	314576	SCREW, Base air silencer, cover to base . . . . .	7
3	313422	GASKET, Base to crankcase . . .	1	33	306799	WASHER, Carburetor to stud . .	6
4	313423	BASE, Leaf plate . . . . .	1	34	383193	MANIFOLD, Nipple and stud assembly . . . . .	1
5	313424	GASKET, Manifold to base . . . .	1	35	314497	. STUD, Carburetor to manifold . . . . .	6
6	307609	SCREW, Plate to base . . . . .	6	36	314513	. NIPPLE, Manifold . . . . .	1
7	382442	LEAF PLATE ASSEMBLY . . . . .	3	37	314021	BUMPER, Ring gear guard . . . .	2
8	307129	. SCREW, Leaf plate assembly . . . . .	18	38	314119	LINK, Slow speed adjust . . . . .	1
9	314115	GASKET, Air silencer . . . . .	1	39	313791	ARM, Slow speed adjust, middle . . . . .	1
10	314322	GASKET, Base to cover . . . . .	1	40	313792	ARM, Slow speed adjust, upper and lower . . . . .	2
11	383057	COVER ASSEMBLY . . . . .	1	41	313790	LEVER, Slow speed adjust, carburetor . . . . .	1
12	314496	SCREW, Base (air silencer) to carburetor . . . . .	6	42	302647	CLAMP, Fuel hose to carburetor . . . . .	6
13	314326	SCREW, Rear cover to base . . .	1	43	313537	TEE, Fuel line . . . . .	1
14	314739	SPRING, Solenoid plunger to solenoid . . . . .	1	44	314512	HOSE, Tee to carburetor, upper and lower . . . . .	2
15	378984	THROTTLE AND CHOKE SHAFT ARMS . . . . .	4	45	314191	HOSE, Tee to carburetor, middle . . . . .	1
16	313329	RETAINER, Throttle and choke .	8	46	307529	RETAINING RING, Solenoid spring to choke arm . . . . .	1
17	313695	LINK, Carburetor throttle . . . .	2	47	306418	SCREW, Guard to manifold . . . .	2
18	314310	LINK, Carburetor choke . . . . .	2	48	315203	GUARD, Ring gear . . . . .	1
19	383570	SOLENOID ASSEMBLY . . . . .	1	49	552613	HOSE, Air silencer to manifold .	1
20	314424	. SLEEVE . . . . .	1	50	306493	SCREW, Guard to manifold . . . .	1
21	510684	. HOUSING, Connector . . . . .	1	†51	383625	CARBURETOR ASSEMBLY, Middle . . . . .	1
22	313636	PLUNGER, Choke solenoid . . . .	1	†52	383626	CARBURETOR ASSEMBLY, Upper and lower . . . . .	2
23	314193	SPRING, Choke solenoid . . . . .	1				
24	308762	SCREW, Clamp to manifold . . . .	2				
25	314327	CLAMP, Choke solenoid . . . . .	1				
26	310441	CLAMP, Motor cable . . . . .	1				
27	313958	COVER, Air silencer, rear . . . .	1				
28	383082	BASE AND NIPPLE ASSY. . . . .	1				
29	314513	. NIPPLE, Hose . . . . .	1				
30	314477	GASKET, Carburetor . . . . .	3				

†See Page 8 for detail service parts.

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681201

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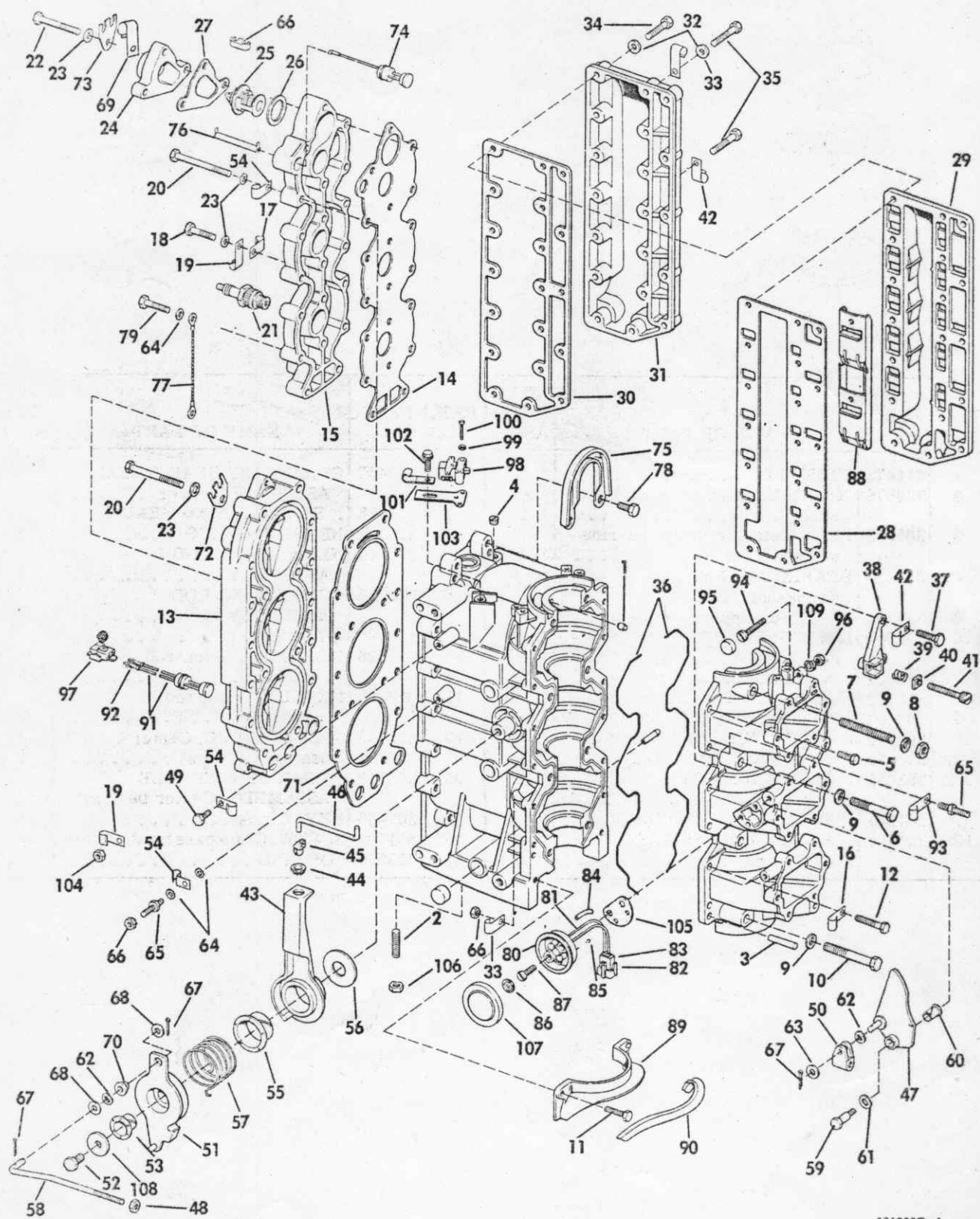
# CRANKSHAFT GROUP

55 HP - 1969

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	314478	WRIST PIN .....	1	11	382457	CRANKCASE HEAD & SEAL	
2	308876	"O" RING, Crankcase head, lower .....	1	12	313398	SEAL BEARING HEAD ...	1
3	305132	RING, Retainer, lower bearing to crankshaft .....	1	13	302577	RETAINING RING .....	2
4	379258	BEARING ASSEMBLY, Crankshaft, lower .....	1	14	378251	NEEDLE BEARING ASSEMBLY .....	1
5	313754	"O" RING, Upper bearing .....	1	15	382275	CONNECTING ROD ASSEMBLY .....	1
6	382596	ROLLER BEARING & SEAL ASSEMBLY .....	1	16	308186	SCREW .....	2
7	313507	SEAL, Crankcase, upper ...	1	17	378528	RETAINER, Conn. rod bearing .....	3
8	313303	CRANKSHAFT .....	1	18	378515	NEEDLE, Conn. rod bearing .....	3
9	383650	PISTON ASSEMBLY, Standard.	3	19	310433	SPLIT SLEEVE, Center bearing .....	2
10	383653	PISTON RING SET, Standard	1	20	378252	RETAINER & NEEDLE ASSEMBLY, Center bearing.	2
9A	383651	PISTON ASSY. (.020) O.S. ...	3	21	307480	KEY, Crankshaft .....	1
10A	383654	PISTON RING SET, (.020) O.S. ....	1	22	551793	SCREW, Crankcase head, lower	4
9B	384299	PISTON ASSY. (.030) O.S. ...	1	23	303360	"O" RING .....	1
10B	384300	PISTON RING SET ASSY., (.030) O.S. ....	1				

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681202R-1

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## POWERHEAD GROUP

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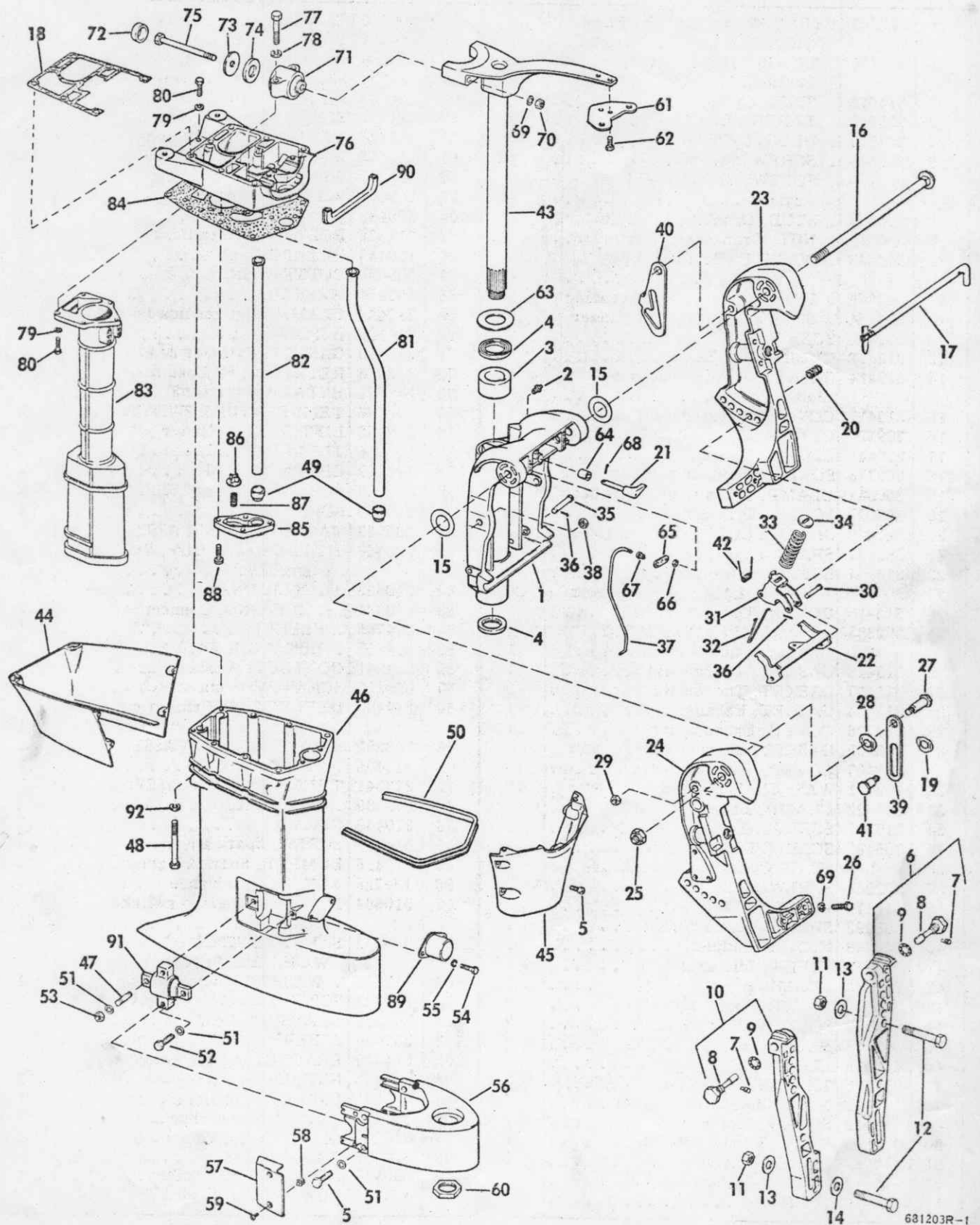
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	382502	CYLINDER & CRANKCASE ASSEMBLY	1	54	309040	CLAMP	3
1	304178	DOWEL PIN, Bearing & cylinder	3	55	314003	BUSHING, Spark lever	1
2	314616	STUD, Cylinder	1	56	314098	WASHER, Throttle lever	1
3	305070	TAPER PIN	2	57	314094	SPRING, Throttle lever	1
4	307544	PLUG, Cylinder	1	58	314133	LINK, Throttle lever to cam	1
5	300646	SCREW, Seal retainer	8	59	314136	SCREW, Throttle cam	1
6	131794	SCREW, Crankcase to cylinder	4	60	314137	BUSHING, Throttle cam	1
7	313538	STUD, Crankcase to cylinder	2	61	204445	WASHER, Throttle cam	1
8	306319	NUT, Crankcase to cylinder	2	62	204757	WAVE WASHER	2
9	300343	WASHER, Crankcase to cylinder	8	63	302474	WASHER, Link	4
10	307776	SCREW, Lower main bearing	2	64	306488	WASHER, Bolt	3
11	308751	SCREW, Bracket to cylinder	3	65	311328	BOLT, Double end	2
12	306778	SCREW	2	66	310445	RETAINER	3
13	313412	CYLINDER HEAD	1	67	305650	COTTER PIN	3
14	313414	GASKET, Cover to cylinder head	1	68	302474	WASHER	2
15	313415	COVER, Cylinder head	1	69	310442	CLAMP, High tension lead	1
16	309322	CLAMP	2	70	314125	BUSHING, Link	1
17	310441	CLAMP, Thermo leads	1	71	313413	GASKET, Cylinder head	1
18	306778	SCREW, Cylinder head cover	17	72	313773	RETAINER, #2 Lead & coil	1
19	309041	CLAMP, Cable to cylinder head	4	73	313771	RETAINER (#1 & #3)	1
20	305027	SCREW, Cylinder head	18	74	378176	TEMPERATURE SWITCH	1
21	381992	SPARK PLUG, Champion L-19V.	3	75	312050	LIFT RING, Cylinder	1
22	383181	SPARK PLUG, AC V40FF	3	76	303806	TUBING, Installation	1
23	314907	SCREW, Cover	3	77	376349	GROUND STRAP	1
24	302471	WASHER, Cylinder head cover	20	78	306555	SCREW, Lift ring	2
25	313418	COVER, Thermostat head	1	79	307029	SCREW	1
26	382385	THERMOSTAT ASSEMBLY, Cylinder head	1	80	383569	VACUUM SWITCH ASSY.	1
27	313416	GASKET, Thermostat	1	81	580768	LEAD ASSEMBLY, Vacuum shift switch	1
28	313417	GASKET, Thermostat cover	1	82	310523	TERMINAL	2
29	313404	GASKET, Exhaust cover	1	83	510684	HOUSING, Connector	1
30	313406	COVER, Exhaust, inner	1	84	314786	SLEEVE	1
31	313405	GASKET, Exhaust cover, inner	1	85	314855	RETAINER VALVE	1
32	313407	COVER, Exhaust, outer	1	86	314241	CONTACT, Washer	1
33	302471	WASHER, Screw exhaust cover	19	87	309330	SCREW, Vacuum switch	2
34	309322	CLAMP, Exhaust cover	2	88	314499	DEFLECTOR, Exhaust cover, inner	1
35	315071	SCREW	1	89	383252	SUPPORT & SEAL ASSY.	1
36	306493	SCREW, Exhaust cover	18	90	313485	SEAL, Support	1
37	†	SEAL, Cylinder to crankcase	2	91	383541	THERMO SWITCH ASSY.	1
38	302288	SCREW, Bracket	2	92	310680	TERMINAL	2
39	314113	BRACKET, Idle adjust.	1	93	310440	CLAMP	1
40	308993	SPRING, Idle adjust.	1	94	314415	SCREW, Spark advance	1
41	203688	NUT, Idle adjust.	1	95	314416	BUMPER, Spark advance	1
42	312812	SCREW, Idle adjust.	1	96	130728	NUT, Spark advance	1
43	310493	CLAMP	3	97	510684	HOUSING, Thermo switch leads	1
44	314092	LEVER, Spark advance	1	98	379542	SAFETY SWITCH & WASHER ASSEMBLY	1
45	313700	SOCKET, Spark linkage	2	99	310498	WASHER, Switch screw	1
46	313703	BALL, Socket	2	100	307922	SCREW, Bracket to safety switch	2
47	314165	LINK, Spark advance	1	101	309322	CLAMP #2, Lead	1
48	382776	THROTTLE CAM & PIN ASSY.	1	102	307608	SCREW, Safety switch bracket	1
49	314442	NUT, Link, throttle lever	1	103	314000	BRACKET, Safety switch	1
50	552062	SCREW, Motor cable	1	104	302103	NUT, Battery cable	1
51	310524	YOKE, Throttle cam	1	105	314235	GASKET, Vacuum switch	1
52	314093	LEVER, Throttle	1	106	315204	NUT, Stud powerhead	1
53	305513	SCREW, Throttle lever	1	107	314237	DIAPHRAGM, Vacuum switch	1
	314002	BUSHING	1	108	314099	WASHER, Screw	1
				109	306985	LOCKWASHER, Spring	1
				*	383306	POWERHEAD GASKET SET	1

†Cut from 50' roll -- part number 309044

\*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
 SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

## EXHAUST COVER GROUP

55 HP - 1969

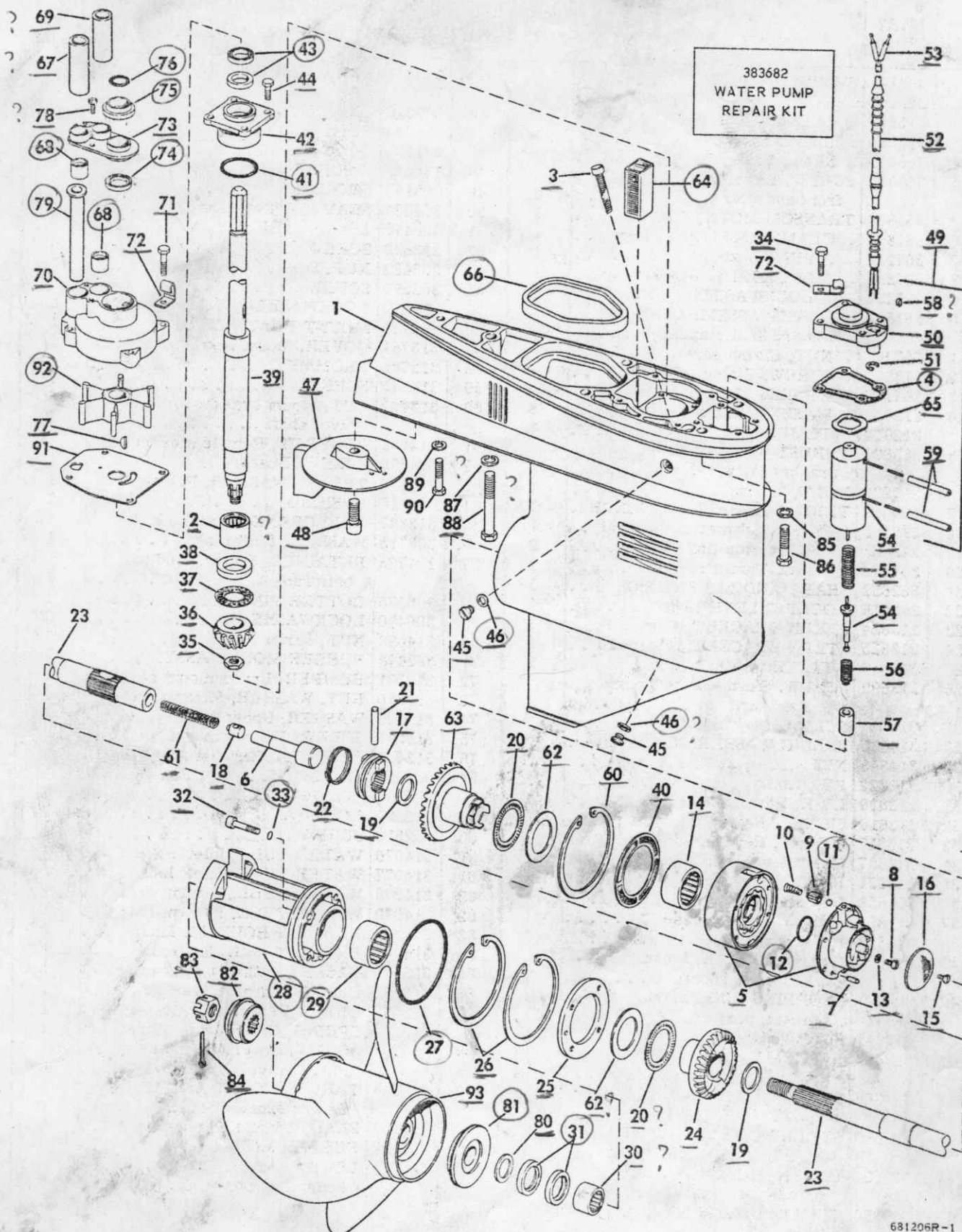
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	383146	SWIVEL BRACKET, Standard ..	1	46	383369	EXHAUST HOUSING, Outer, standard .....	1
1	383147	SWIVEL BRACKET, Long .....	1	46	383370	EXHAUST HOUSING, Outer, long .....	1
2	313607	. LUBRICATION FITTING .....	1	47	301185	. STUD .....	2
3	313880	. BUSHING, Upper .....	1	48	133022	. SCREW .....	6
4	313691	. SEAL, Lower and upper .....	2	49	305145	GROMMET .....	2
5	305745	SCREW, Lower motor cover, front and rear .....	2	50	314024	SEAL HOUSING, Outer .....	1
*	381836	TRANSOM MOUNT KIT .....	1	51	306470	LOCKWASHER .....	8
6	381832	. CLAMP ASSEMBLY, Port .....	1	52	313699	SCREW .....	6
7	307222	. PIN, Lockbolt .....	1	53	306422	NUT, Stud .....	2
8	307236	. LOCKBOLT, Bracket .....	1	54	302510	SCREW .....	2
9	307237	. LOCKWASHER .....	1	55	302290	LOCKWASHER .....	2
10	381833	. CLAMP ASSEMBLY, Starboard (Incl. items 7, 8, and 9) .....	1	56	313428	MOUNT BRACKET .....	1
11	307407	. NUT, Clamp screw .....	4	57	313784	COVER, Mount brkt., lower .....	2
12	313327	. SCREW, Clamp to boat .....	4	58	313785	GROMMET .....	4
13	307238	. WASHER, Clamp screw .....	4	59	314245	SCREW .....	4
14	312910	. WASHER, Clamp bolt .....	2	60	313429	NUT, Mount bracket to pivot shaft .....	1
*	312911	. TEMPLATE, Installation .....	1	61	314399	BRACKET, Remote steering .....	1
15	313820	THRUST WASHER, Stern bracket to swivel .....	1	62	314878	SCREW, Bracket .....	2
16	307226	BOLT, Tilting .....	1	63	313427	THRUST WASHER, Pivot shaft .....	1
17	383568	THRUST ROD AND RETAINER .....	1	64	314246	BUSHING .....	1
18	313763	GASKET, Adapter powerhead .....	1	65	313887	BELLCRANK, Reverse lock .....	1
19	315085	WASHER, Stop link .....	2	66	303715	WASHER, Bellcrank .....	1
20	307068	SPRING, Thrust rod .....	1	67	204708	RETAINER, Release rod to bellcrank .....	1
21	382652	SHAFT AND LEVER ASSY. ....	1	68	306376	COTTER PIN .....	1
22	313818	LOCKING LEVER .....	1	69	306470	LOCKWASHER .....	2
23	313824	STERN BRACKET, Port .....	1	70	314898	NUT, Screw .....	2
24	313825	STERN BRACKET, Starboard .....	1	71	382472	RUBBER MOUNT ASSY. ....	2
25	313650	NUT, Tilting shaft .....	1	72	313581	BUMPER, Upper mount screw .....	2
26	313699	SCREW, Stern bracket, port to starboard .....	2	73	313546	RET. WASHER, Mount screw .....	2
27	313848	SCREW, Stop link .....	2	74	313580	WASHER, Upper mount .....	2
28	314031	SPRING WASHER, Stopping link .....	2	75	311391	SCREW, Rubber mount .....	2
29	314898	NUT .....	2	76	313403	ADAPTER, Exhaust housing .....	1
30	313822	PIN, Link .....	2	77	306423	SCREW .....	4
31	313819	LINK, Reverse lock .....	2	78	306470	LOCKWASHER .....	4
32	313816	SPRING, Retainer .....	2	79	302290	LOCKWASHER .....	9
33	313817	SPRING, Reverse lock .....	2	80	302510	SCREW .....	9
34	314007	CUP, Reverse lock spring .....	2	81	314076	WATER TUBE, Inlet .....	1
35	313821	ROD, Link to swivel .....	2	81	314077	WATER TUBE, Inlet, long .....	1
36	302858	COTTER PIN .....	4	82	314078	WATER TUBE, Return .....	1
37	313895	ROD, Manual release .....	1	82	314079	WATER TUBE, Return, long .....	1
38	313838	NUT, Stop link .....	2	83	313401	EXHAUST HOUSING, Inner .....	1
39	313877	STOPPING LINK, Stern bracket, starboard .....	1	83	313402	EXHAUST HSG., Inner, long .....	1
40	313878	STOPPING LINK, Stern bracket, port .....	1	84	313764	GASKET, Exhaust to adapter .....	1
41	313849	SCREW, Stop link .....	2	85	313582	COVER, Check valve .....	1
42	313823	SPRING, Link, swivel bracket .....	2	86	313583	CHECK VALVE, Cover .....	1
43	382389	STEERING ARM & PIVOT SHAFT ASSEMBLY .....	1	87	313584	SPRING, Check valve, cover .....	1
43	382386	STEERING ARM & PIVOT SHAFT ASSEMBLY, Long .....	1	88	306446	SCREW, Cover to adapter check valve .....	6
44	313351	COVER, Exhaust housing, rear .....	1	89	382388	THRUST MOUNT ASSEMBLY, Lower exhaust housing .....	1
45	313350	COVER, Exhaust housing, front .....	1	90	314059	SEAL, Adapter to cover .....	1
				91	382387	RUBBER MOUNT .....	2
				92	120255	LOCKWASHER, Exhaust housing to powerhead .....	6

\*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

**ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER**





681206R-1

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
 SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

## GEARCASE GROUP

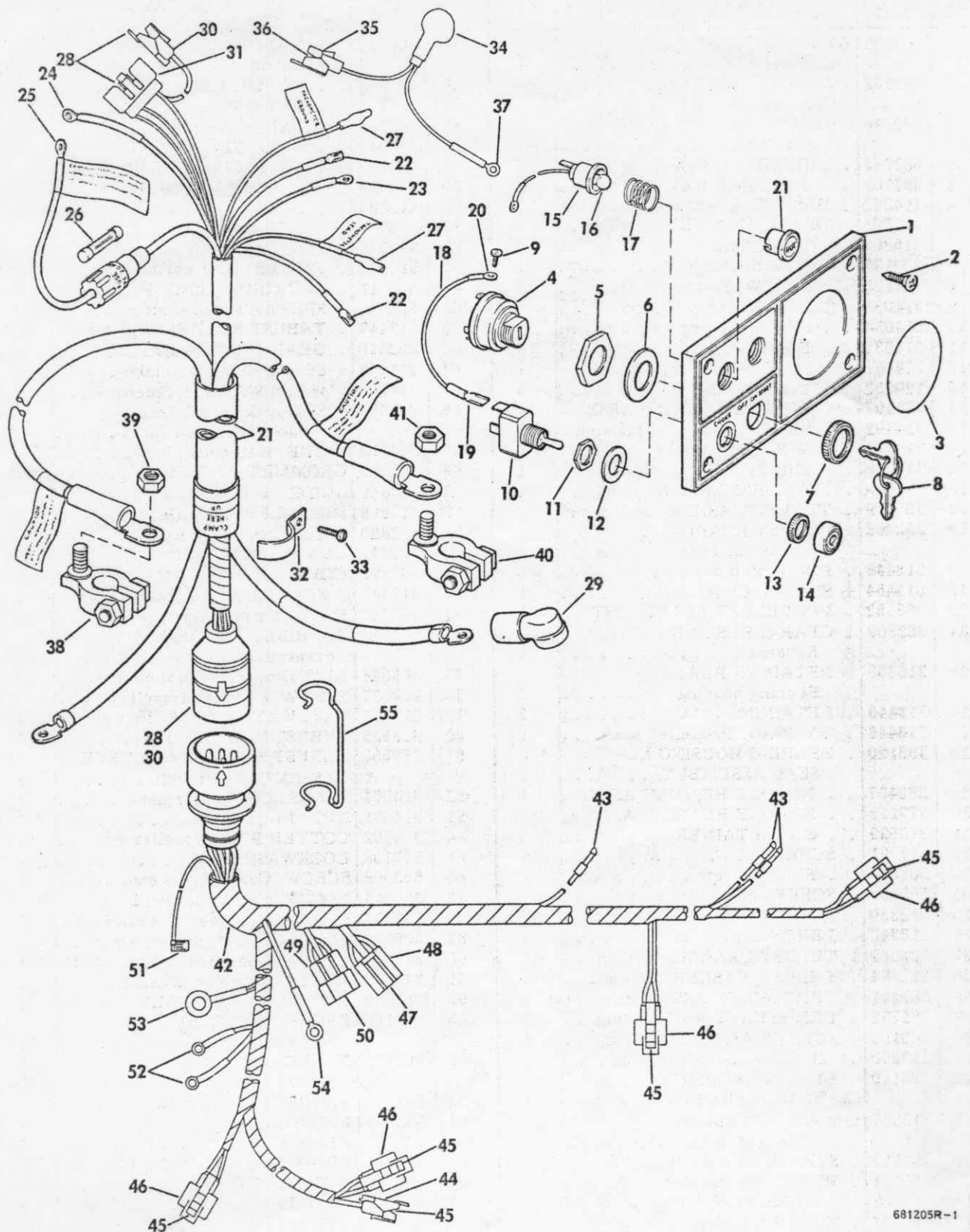
55 HP - 1969

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	383131	GEARCASE ASSEMBLY, Complete, standard . . . . .	1	49	383632	SOLENOID, Cable and cover assembly . . . . .	1
*	383132	GEARCASE ASSEMBLY, Complete, long . . . . .	1	50	314083	COVER, Solenoid . . . . .	1
1	382998	GEARCASE & BEARING ASSEMBLY . . . . .	1	51	314090	RETAINER . . . . .	1
2	382343	BEARING, Pinion . . . . .	1	52	383542	CABLE ASSEMBLY . . . . .	1
3	383104	SCREEN & RETAINER . . . . .	1	53	379645	CONNECTOR KIT . . . . .	1
4	314082	GASKET, Solenoid to gearcase . . . . .	1	54	580776	SOLENOID ASSEMBLY . . . . .	1
5	383884	OIL PUMP ASSEMBLY . . . . .	1	55	313959	SPRING, Upper . . . . .	1
6	315389	PISTON . . . . .	1	56	510800	SPRING, Lower . . . . .	1
7	202136	PIN, Housing . . . . .	1	57	510801	SLEEVE . . . . .	1
8	307175	SCREW, Housing . . . . .	4	58	315072	SPLICE . . . . .	1
9	314033	GUIDE, Pump housing . . . . .	1	59	510817	TUBE, Heat shrink . . . . .	2
10	314034	SPRING, Pump housing . . . . .	1	60	313511	RETAINING RING, Pump hsg. . . . .	1
11	314035	BALL, Pump housing . . . . .	1	61	314020	SPRING, Prop. shaft . . . . .	1
12	314491	"O" RING, Valve housing . . . . .	1	62	313447	THRUST WASHER, Forward . . . . .	2
13	120052	LOCKWASHER, Valve hsg. . . . .	4	63	382310	GEAR AND BUSHING ASSY. . . . .	1
14	382407	NEEDLE BEARING ASSY. . . . .	1	64	314175	SCREEN, Water intake . . . . .	1
15	314492	SCREW, Screen to housing . . . . .	1	65	314126	WAVE WASHER, Solenoid . . . . .	1
16	314195	SCREEN, Housing . . . . .	1	66	313656	SEAL, Gearcase inner exhaust . . . . .	1
17	315388	SHIFTER, Clutch dog . . . . .	1	67	314765	GUIDE, Watertube, long . . . . .	1
18	313449	RETAINER, Clutch dog . . . . .	1	68	314008	GROMMET, Water tube . . . . .	2
19	307079	THRUST WASHER, Shifter dog . . . . .	2	69	314081	GUIDE, Watertube, short . . . . .	1
20	382408	THRUST BEARING ASSY., Forward and reverse gear . . . . .	2	70	313815	IMPELLER HSG., Gearcase . . . . .	1
21	313448	PIN, Clutch dog . . . . .	1	71	302820	SCREW, Impeller housing . . . . .	4
22	313454	SPRING, Clutch dog pin . . . . .	1	72	310441	CLAMP, Shift cable . . . . .	1
23	383852	PROPELLER SHAFT ASSY. . . . .	1	73	383592	COVER, Impeller housing . . . . .	1
24	382309	GEAR & BUSHING ASSY., Reverse . . . . .	1	74	313337	SEAL, Impeller housing . . . . .	1
25	313453	RETAINER PLATE, Bearing housing . . . . .	1	75	305762	SEAL, Water pump cap . . . . .	1
26	313445	RETAINING RING . . . . .	2	76	553127	"O" RING, Driveshaft to crankcase . . . . .	1
27	313446	"O" RING, Propeller shaft . . . . .	1	77	308928	KEY, Driveshaft to impeller . . . . .	1
28	383120	BEARING HOUSING & SEAL ASSEMBLY . . . . .	1	78	204027	SCREW, Cover to impeller . . . . .	2
29	382407	NEEDLE BEARING ASSY. . . . .	1	79	315152	EXT. WATER TUBE, Imp. hsg. . . . .	1
30	377135	NEEDLE BEARING ASSY. . . . .	1	80	313925	THRUST WASHER, Prop. . . . .	1
31	310599	OIL RETAINER . . . . .	2	81	382355	THRUST BUSHING & SLEEVE ASSEMBLY, Propeller . . . . .	1
32	313291	SCREW . . . . .	4	82	314504	SPACER, Propeller nut . . . . .	1
33	307853	SEAL, Screw . . . . .	1	83	314503	NUT, Propeller . . . . .	1
34	307151	SCREW, Solenoid cover . . . . .	4	84	314502	COTTER PIN, Propeller nut . . . . .	1
35	313339	NUT, Piston to driveshaft . . . . .	1	85	307708	LOCKWASHER . . . . .	4
36	313343	PINION . . . . .	1	86	552968	SCREW, Gearcase to exh. hsg. . . . .	4
37	382342	THRUST BEARING, Pinion . . . . .	1	87	306314	LOCKWASHER, Screw, long . . . . .	1
38	313344	THRUST WASHER, Pinion . . . . .	1	88	313697	SCREW, Gearcase to exh., long . . . . .	1
39	382361	DRIVESHAFT ASSY., Std. . . . .	1	89	306470	LOCKWASHER, Screw, short . . . . .	1
39	382362	DRIVESHAFT ASSY., Long . . . . .	1	90	306503	SCREW, Gearcase to hsg., short . . . . .	1
40	383105	SCREEN ASSY., Pump hsg. . . . .	1	91	315583	PLATE, Impeller housing . . . . .	1
41	313340	"O" RING, Driveshaft brg. . . . .	1	92	382547	IMPELLER ASSEMBLY . . . . .	1
42	383119	BEARING HOUSING & SEAL ASSEMBLY . . . . .	1	93	383160	PROPELLER, 14 x 9 . . . . .	1
43	313337	OIL RETAINER, Driveshaft . . . . .	2	93	382761	PROPELLER, 14 x 11 . . . . .	1
44	304027	SCREW, Housing to gearcase . . . . .	4	93	382762	PROPELLER, 14 x 13 . . . . .	1
45	307551	PLUG, Fill and drain . . . . .	2	93	382763	PROPELLER, 13-3/4 x 15 . . . . .	1
46	311598	WASHER, Nylon . . . . .	1	93	382764	PROPELLER, 13-1/4 x 17 . . . . .	1
47	314022	TRIM TAB, Gearcase . . . . .	1	93	382765	PROPELLER, 13 x 19 . . . . .	1
48	313715	SCREW, Trim tab . . . . .	1				

\*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



681205R-1

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
 SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	383481	INSTRUMENTS & CABLE ASSEMBLY . . . . .	1	28	310680	. . TERMINAL, Housing . . . . .	11
1	312694	. DASH PANEL . . . . .	1	29	312970	. . COVER, Battery cable terminal . . . . .	1
2	312691	. SCREW, Dash panel . . . . .	4	30	310572	. . CONNECTOR . . . . .	1
3	312696	. DECAL, Dash panel . . . . .	1	31	310486	. . CONNECTOR . . . . .	1
4	383493	. SWITCH ASSEMBLY, Ignition . . . . .	1	32	304494	. CLAMP, Cable to boat . . . . .	2
5	304644	. . HEX NUT, Switch . . . . .	1	33	305009	. SCREW, Clamp to boat . . . . .	4
6	309893	. . WASHER, Switch . . . . .	1	34	383538	. BLOCKING DIODE ASSEMBLY . . . . .	1
7	204366	. . FACE NUT, Switch . . . . .	1	35	310572	. . HOUSING . . . . .	1
8	**	. . KEY, Ignition . . . . .	1	36	310680	. . TERMINAL . . . . .	1
9	306559	. SCREW, Ignition switch . . . . .	4	37	204037	. . RING, Terminal . . . . .	1
10	975257	. SWITCH ASSEMBLY, Choke . . . . .	1	38	277708	. TERMINAL ASSEMBLY, Positive . . . . .	1
11	900185	. NUT, Choke switch . . . . .	1	39	314574	. . HEX NUT . . . . .	1
12	900696	. WASHER, Choke switch . . . . .	1	40	277709	. TERMINAL ASSEMBLY, Negative . . . . .	1
13	310782	. NUT, Choke switch mounting . . . . .	1	41	302861	. . HEX NUT . . . . .	1
14	310781	. COVER, Choke switch . . . . .	1	42	383327	CABLE ASSEMBLY, Motor . . . . .	1
15	381629	. INDICATING LIGHT, Temp. . . . .	1	43	308808	. TERMINAL, Knife disconnect . . . . .	3
16	311908	. . BULB, #1895-R . . . . .	1	44	310572	. HOUSING . . . . .	1
17	309890	. . SPRING . . . . .	1	45	310680	. TERMINAL . . . . .	9
18	383351	. LEAD ASSEMBLY, Ignition to choke switch . . . . .	1	46	510684	. HOUSING, Connector . . . . .	4
19	204034	. . TERMINAL, Slip on . . . . .	1	47	309433	. TERMINAL . . . . .	1
20	204036	. . TERMINAL, Ring . . . . .	1	48	309474	. HOUSING, Terminal . . . . .	1
21	279058	. CABLE ASSEMBLY, Instrument . . . . .	1	49	313113	. HOUSING, Terminal . . . . .	1
22	204034	. . TERMINAL, Slip on . . . . .	3	50	510541	. TERMINAL . . . . .	1
23	204037	. . TERMINAL, Ring . . . . .	1	51	309437	. TERMINAL, Slip-on . . . . .	1
24	204038	. . TERMINAL, Ring . . . . .	1	52	204036	. TERMINAL, Ring . . . . .	2
25	204039	. . TERMINAL, Ring . . . . .	1	53	204053	. TERMINAL, Ring . . . . .	1
26	304980	. . FUSE, SFE 20 amp. . . . .	1	54	308175	. TERMINAL, Ring . . . . .	1
27	307801	. . TERMINAL . . . . .	2	55	315182	CLAMP . . . . .	1

\*Not Shown

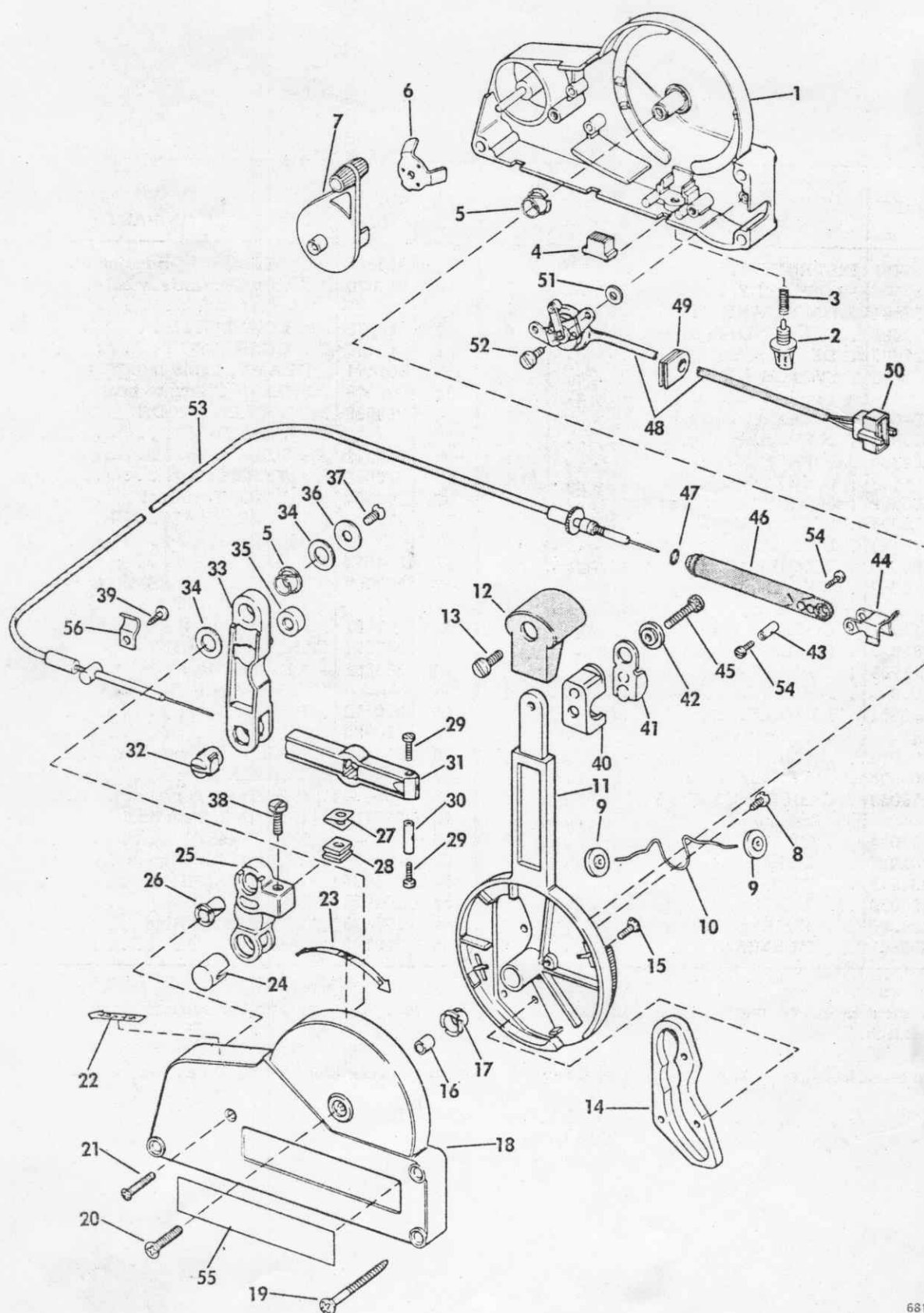
\*\*Blank uncut keys are available through your Parts Distributor - refer to service bulletin for ordering information.

For pre-cut keys, send key number, i.e. KF-9, etc., and fifty cents (50¢) for each key desired to:

Stevens Experimental Company  
2015 Grand Avenue  
Waukegan, Illinois

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

**ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER**



681208R-1

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
 SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

# REMOTE CONTROL GROUP

55 HP - 1969

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	379657	REMOTE CONTROL ASSY., LESS THROTTLE & SWITCH CABLES . . . . .	1	35	310693	. ROLLER, Control lever . . . . .	1
1	379651	. HOUSING & PIN, Lever half . . . . .	1	36	310690	. WASHER, Link . . . . .	1
2	309060	. SCREW, Throttle friction . . . . .	1	37	310692	. SCREW, Link to housing . . . . .	1
3	308514	. SPRING, Throttle friction detent . . . . .	1	38	313776	. SCREW, Knob to link . . . . .	1
4	308515	. DETENT, Throttle friction . . . . .	1	39	310115	SCREW . . . . .	5
5	308532	. BUSHING, Lever . . . . .	2	40	310685	ANCHOR BLOCK . . . . .	1
6	310699	. SPRING, Idle lever . . . . .	1	41	310687	SPRING, Lock . . . . .	1
7	310700	. LEVER, Idle adjustment . . . . .	1	42	310688	SPACER . . . . .	1
8	309072	. SCREW, Self tapping . . . . .	1	43	303222	CLAMP . . . . .	1
9	308517	. ROLLER, Lever to housing . . . . .	2	44	310729	CLIP, Spring . . . . .	1
10	308513	. SPRING, Roller . . . . .	1	45	310686	SCREW, Anchor block . . . . .	1
11	311622	. LEVER, Control housing . . . . .	1	46	377850	CASING GUIDE & "O" RING ASSY. . . . .	1
12	308039	. KNOB, Lever . . . . .	1	47	307063	. "O" RING . . . . .	1
13	308038	. SCREW, Knob to lever . . . . .	1	*	384007	SWITCH & SPACER ASSY. . . . .	1
14	310745	. CAM, Lever . . . . .	1	48	383620	. SWITCH & CABLE ASSY. . . . .	1
15	310747	. SCREW, Cam to lever . . . . .	3	49	307994	. . GROMMET . . . . .	1
16	308530	. SPACER, Control housing . . . . .	1	50	310322	. . CONNECTOR . . . . .	1
17	310691	. BUSHING, Lever . . . . .	1	51	315602	. SPACER . . . . .	2
18	311016	. HOUSING, Cable half . . . . .	1	††52	315011	. SCREW . . . . .	2
**19	308056	. SCREW . . . . .	3	52	308519	SCREW . . . . .	2
20	308527	. SCREW, Pivot . . . . .	1	53	377365	CABLE, Throttle, 5' . . . . .	1
21	308518	. SCREW, Control housing . . . . .	2	53	377366	CABLE, Throttle, 6' . . . . .	1
22	314321	. TRANSFER, Idle adjustment . . . . .	1	53	377367	CABLE, Throttle, 7' . . . . .	1
23	308526	. TRANSFER, Shift housing . . . . .	1	53	377368	CABLE, Throttle, 8' . . . . .	1
24	308511	. PIN, Lock, cable to link . . . . .	1	53	377369	CABLE, Throttle, 9' . . . . .	1
25	311017	. LINK, Idle adjustment . . . . .	1	53	377370	CABLE, Throttle, 10' . . . . .	1
26	311015	. BUSHING, Idle adjustment . . . . .	1	53	377371	CABLE, Throttle, 11' . . . . .	1
27	308045	. SPRING, Idle adjustment retainer . . . . .	1	53	377372	CABLE, Throttle, 12' . . . . .	1
28	308051	. RETAINER, Idle adjustment . . . . .	1	53	377373	CABLE, Throttle, 13' . . . . .	1
29	308037	. SCREW, Clamp . . . . .	2	53	377374	CABLE, Throttle, 14' . . . . .	1
30	308036	. CLAMP, Cable, casing guide . . . . .	1	53	377375	CABLE, Throttle, 15' . . . . .	1
31	308034	. GUIDE, Casing . . . . .	1	53	377376	CABLE, Throttle, 16' . . . . .	1
32	308035	. INSERT, Casing guide . . . . .	1	53	377377	CABLE, Throttle, 17' . . . . .	1
33	379650	. LINK . . . . .	1	53	377378	CABLE, Throttle, 18' . . . . .	1
34	310689	. WASHER, Casing guide link . . . . .	2	53	377379	CABLE, Throttle, 19' . . . . .	1
				53	377380	CABLE, Throttle, 20' . . . . .	1
				54	303285	SCREW . . . . .	2
				55	314014	TRANSFER, Remote control . . . . .	1
				56	120001	CLAMP . . . . .	5

\*Not Shown.

\*\*Dual Installation, order three, Part No. 308827 Screw.

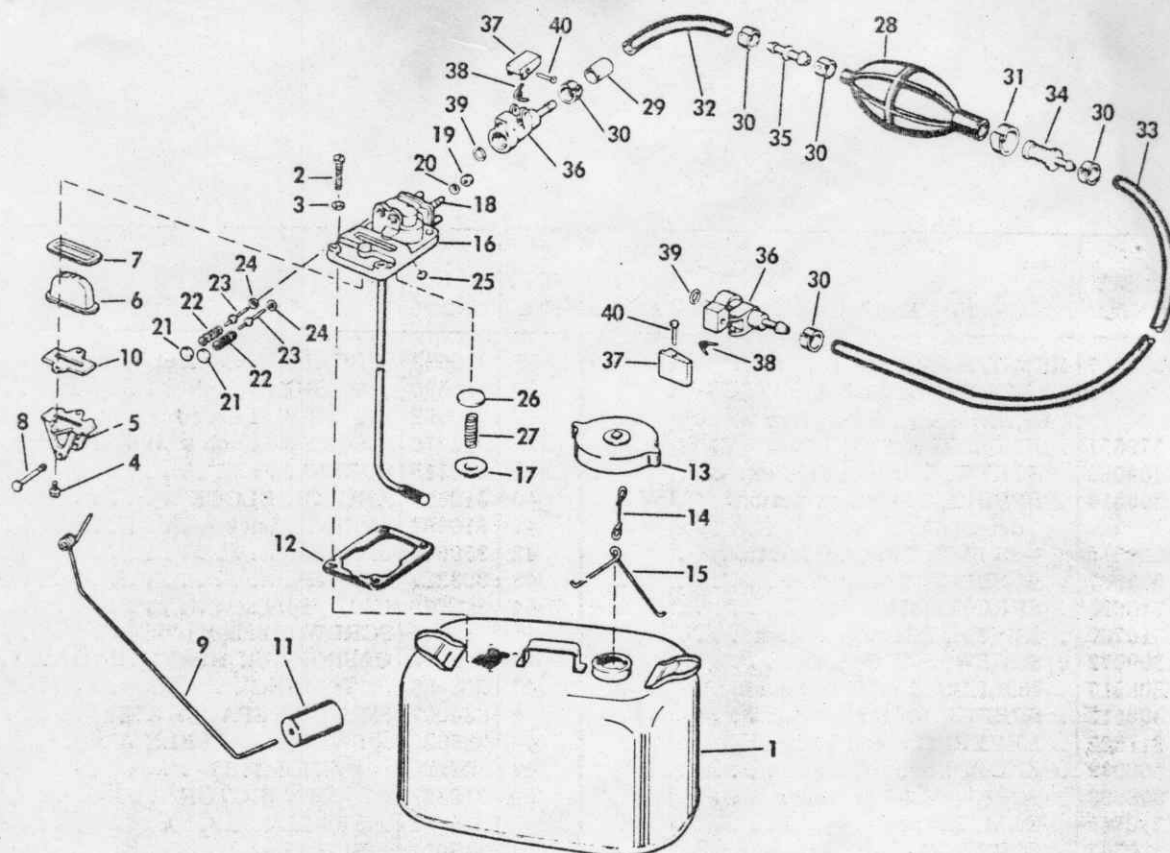
††Use this screw when spacer is installed.

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

**ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER**



## FUEL TANK GROUP



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	381015	FUEL TANK ASSEMBLY . . . .	1	22	307856	. . SPRING, Valve . . . . .	2
2	304888	. SCREW, Upper housing . . . .	4	23	305859	. . VALVE, Release . . . . .	2
3	305863	. WASHER . . . . .	4	24	305857	. . "O" RING, Valve seat . . .	2
4	310849	. SCREW, Indicator support . .	2	25	305243	. . PLUG, Core . . . . .	1
5	312191	. SUPPORT, Indicator . . . . .	1	26	307862	. . VALVE, Disc . . . . .	1
6	312190	. LENS, Indicator . . . . .	1	27	307860	. . SPRING, Disc valve . . . .	1
7	312192	. SEAL, Indicator lens . . . .	1	*	383721	HOSE & PRIMER BULB	
8	305821	. PIN, Indicator . . . . .	1			ASSEMBLY . . . . .	1
9	310845	. INDICATOR . . . . .	1	28	553164	. BULB, Primer . . . . .	1
10	312193	. GASKET, Indicator support . .	1	29	306801	. SLEEVE, Hose . . . . .	1
11	302559	. FLOAT, Indicator . . . . .	1	30	303596	. CLAMP, Hose, small . . . . .	5
12	310984	. GASKET, Housing to tank . .	1	31	553166	. CLAMP, Hose, large . . . . .	1
13	377536	. FUEL TANK CAP ASSY. . . . .	1	32	305871	. HOSE, Short . . . . .	1
14	305994	. . LINK, Anchor . . . . .	1	33	305872	. HOSE, Large . . . . .	1
15	552331	. . ANCHOR, Cap . . . . .	1	34	383720	. VALVE, Outlet . . . . .	1
16	381016	. UPPER HOUSING & FUEL		35	383719	. VALVE, Inlet . . . . .	1
		LINE ASSY . . . . .	1	36	376156	. CONNECTOR HOUSING	
17	307861	. . RETAINER, Disc valve				ASSEMBLY . . . . .	2
		spring . . . . .	1	37	301830	. . LOCK, Connector . . . . .	1
18	308081	. . PIN, Guide . . . . .	1	38	301829	. . SPRING, Connector . . . .	1
19	307857	. . RETAINER, Valve . . . . .	1	39	303598	. . "O" RING, Connector seal	1
20	307858	. . "O" RING . . . . .	1	40	301832	. . RIVET, Connector . . . . .	1
21	303405	. . PLUG, Core . . . . .	2	*	379780	DECAL SET . . . . .	1

\*Not shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY  
**SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS**



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## BENVENUTO A BORDO

Benvenuto nella grande famiglia dell'Outboard Marine; siamo lieti che lei abbia scelto un prodotto Outboard Marine.

Il suo motore fuoribordo è stato ideato e costruito per offrirle la massima utilità ed il miglior rendimento. La invitiamo pertanto a leggere attentamente le istruzioni contenute in questo manuale in modo da acquisire una perfetta conoscenza del funzionamento del motore e poterne sfruttare appieno le brillanti caratteristiche.

Il suo motore è stato fabbricato in base a rigorosi metodi di controllo della qualità ed è stato costruito per offrirle ore ed ore di sicuro servizio. E' sempre stata convinzione dell'Outboard Marine che la vendita non è una semplice transazione commerciale senza seguito tra il fabbricante e l'acquirente, ma che essa implica piuttosto un nuovo obbligo: l'impegno della Casa ad assistere il cliente nella migliore utilizzazione del suo prodotto.

Alla luce di questo criterio, abbiamo fatto del nostro meglio per aprire una stazione di assistenza tecnica nelle vicinanze di ogni acquirente.

### IL COMANDANTE A BORDO E' LEI

Lei è legalmente responsabile per quanti si trovano a bordo. Insegni ad almeno uno dei passeggeri i principi elementari per manovrare un'imbarcazione, nel caso che non fosse momentaneamente in grado di provvedere lei stesso. Mostri a tutti dove si trova l'equipaggiamento di salvataggio ed insegni loro a servirsene. Rispetti le regole della navigazione.

## SICUREZZA

LO SCOPO DEI SIMBOLI DI SICUREZZA E' DI ATTIRARE LA SUA ATTENZIONE SUGLI EVENTUALI PERICOLI. I SIMBOLI, E LA SPIEGAZIONE CHE LI ACCOMPAGNA, MERITANO LA SUA MIGLIORE ATTENZIONE E COMPRESIONE. UNA SEGNALEZIONE NON BASTA DI PER SE' SOLA AD ELIMINARE UN PERICOLO: L'ISTRUZIONE O L'AVVERTIMENTO CHE L'ACCOMPAGNA NON POTRA' MAI SOSTITUIRSI ALLE NORMALI REGOLE DI PREVENZIONE DEGLI INCIDENTI.

Simbolo                      Significato



**AVVERTIMENTO DI PERICOLO:** IL MANCATO RISPETTO DI UN AVVERTIMENTO DI PERICOLO PUO' ESSERE MOTIVO DI LESIONI PER LEI E PER GLI ALTRI.



**NOTA:** La avvisa dell'esistenza d'informazioni e d'istruzioni vitali per il buon uso e la buona conservazione del motore o della barca.

### RICAMBI NON ORIGINALI

Usi esclusivamente parti di ricambio originali, le quali sono reperibili presso i concessionari autorizzati. Le avarie imputabili all'uso di parti non originali non sono coperte dalla garanzia.

### NUMERO DI MODELLO E NUMERO DI SERIE

Il numero di modello e quello di serie sono impressi nella targhetta d'identificazione fissata alla staffa supporto (Pag. 4 e 5).

Numero di modello
Numero di serie



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